DirectTex®
Stretch Twill Soft

Fields of application

.02 .04 .05 .06 .07

Specifications

REF. 584097 123

100 % polyester
weave fabrics
PVC-free, recyclable

ca. 155/ 252/ 310 cm
ca. 61/ 99/ 122 inch
other widths available on request

B-s1, d0 DIN EN 13501-1
M1 NF P 92 503

ca. 120 g/m²
ca. 3.5 oz/yd²

ca. 0.22 mm
ca. 220 µm

rolls
50/ 100 m
55/ 109 yd

Light
blank: 26.9 %
DIN EN 410

UV
blank: 0.1 %
DIN EN 410

blank: 7
DIN EN ISO 105-B02

warp: 1.1 %
weft: 10.3 %
DIN EN 14704-1

indirect light

heat, ultrasonic cut

warp: 20.3 N
weft: 22.5 N
DIN EN ISO 13937-2

warp: 1242.4 N
weft: 740.7 N
DIN EN ISO 13934-1

warp: 33.3 %
weft: 39.6 %
DIN EN ISO 13934-1

Printing methods

print	UV	Latex	Dyesub
Inside	•		•
Outside	•		•

Article shrinkage
(50 sec hold up time)

	shrinkage in cross direction	shrinkage in longitudinal direction	recommended fixing temperature
180°C	-3,0 %	0,3 %	•
190°C	1,0 %	-4,3 %	
200°C	1,1 %	-1,3 %	
210°C	1,2 %	-0,5 %	

Certifications

OEKO-TEX® CONFIDENCE IN TEXTILES STANDARD 100 09.0.67573 HOHENSTEIN HTTI
Tested for harmful substances. www.oeko-tex.com/standard100

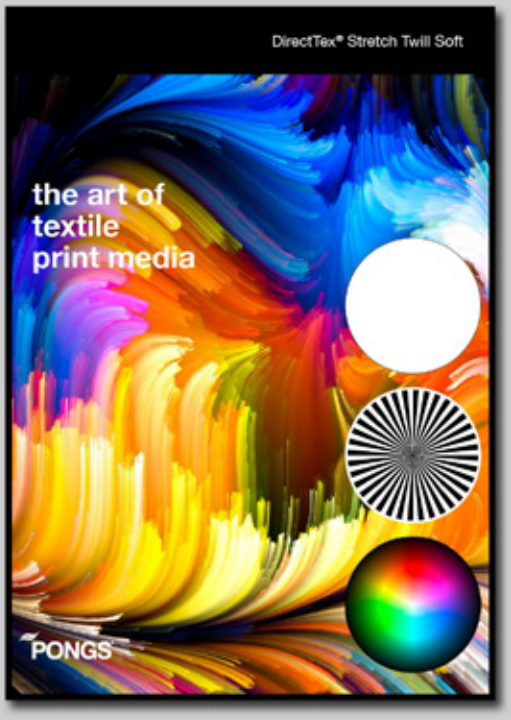
PONGS GROUP GMBH & CO. KG
Bahnhofstraße 21
07919 Pausa-Mühltroff
Germany
Phone +49 36645 350-0
salestt@pongs.com
www.pongs.com

Find the latest version by scanning the QR code.
We reserve the right for technical modifications.
The above mentioned details are non-binding.
A tolerance of ± 5% is valid. Effective: 2023/06

DirectTex®
Stretch Twill Soft

Fields of application

.02 .04 .05 .06 .07



Ref.-Nr.: 584097 123 | Preview print sample

PONGS GROUP GMBH & CO. KG
Bahnhofstraße 21
07919 Pausa-Mühltroff
Germany
Phone +49 36645 350-0
salestt@pongs.de
www.pongs.com

Find the latest version by scanning the QR code.
We reserve the right for technical modifications.
The above mentioned details are non-binding.
A tolerance of ± 5% is valid. Effective: 2023/06